GENERAL DATA

MODEL T120—BONNEVILLE

LUBRICATION SYSTEM

A				-	-						
OIL PUMP											D.
Body material		•••	• • • •	• • • •	• • •	•••			•••	•••	Brass 40/25 :
Bore diameter: Feed		•••	. •••	• • •	•••	• • •		• • •		• • • •	·40675/·40625 in,
			• • •	• • • •		• • • •	• • •	• • • •	•••		·4877/·4872 in.
Plunger diameter: Feed				• • • •	•••			• • •	• • • •	• • • •	·40615/·40585 in.
		• • •			***				•••	• • •	·4872/·4869 in.
Valve spring lengtl			• • •		`	• • • •		***	•••		½ in.
		• • •	• • •		•••		• • •		• • •		$\frac{7}{32}$ in.
Aluminium crosshe				• • •	• • • •	• • •	•••	• • •			·497/·498 in.
Working clearance	a in plunger	· heads		• • • •		• • • •			• • •		·0015/·0045 in.
			_								
OIL PRESSURE RE		ALYE	•								
Piston diameter							• • •	,			-5605/-5610 in.
Working clearance											·001/·002 in.
Pressure release o							•••	•••	• • •	,	60 lb./sq. in. (4-22 kg./sq. cm.)
Spring length		• • •					• • •	• • •		• • •	1 1 7 ins.
Load at $1\frac{3}{16}$ in.						• • •			• • •	• • •	12/12½ lbs.
Rate			• • • •			• • •		• • •			37 lb./ins.
OIL PRESSURE											45.00 0 /
Normal running					• • •	• • •		• • •	• • • •		65/80 lb./sq. in.
ldling		•••				• • •		•••	• • •	•••	20/25 lb./sq. in.
OIL PRESSURE SY											7144 11 / 1
Operating pressur	e				• • •		• • •			•••	7/11 lb./sq. in.
					FN	IGII	VF.				
						1011	1-				
BASIC DETAILS											74 > 4 92
Bore and stroke		• • •	• • •	• · · •	• • • •	• • •	• • •	•••	• • •		71×82 mm.
Bore and stroke		•••	• • •	• • •	• • •		•••	•••	•••	• • •	2.795×3.228 in.
Cubic capacity		•••	•••	• • • •	•••			• • •	• • • •	•••	
Compression ratio			• • •				• • •			•••	9:1
Power output (B.F	∃.P. @ R.P.	M.)	•		•••	• • • •		•••	• • •		47 @ 6,700
rower output (B.F	н.Р. @ К.Р.	M.)	•••		•••	•••	.,,	•••	•••	•••	47 @ 6,700
	H.P. @ R.P.	M.)	•••		•••	•••	•••	***	•••		47 @ 6,700
CRANKSHAFT					***			***			
		M.) 						,			Forged two throw crank with bolt-
CRANKSHAFT							•••				Forged two throw crank with bolton flywheel. Located by the
CRANKSHAFT Crankshaft Type						•••	•••	,			Forged two throw crank with bolt- on flywheel. Located by the timing side main bearing
CRANKSHAFT											Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16}\times1\frac{1}{9}\times\frac{13}{9}$ in. Single lipped
CRANKSHAFT Crankshaft Type Main bearing (driv	 e side) síze	 and ty	 pe			•••	•••	,			Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16}\times 1\frac{1}{8}\times \frac{1}{18}$ in. Single lipped roller bearing
CRANKSHAFT Crankshaft Type Main bearing (driv	 e side) size ing side) siz	 and ty ze and	 pe type								Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16}\times1\frac{1}{8}\times\frac{13}{18}$ in. Single lipped roller bearing $2\frac{13}{16}\times1\frac{1}{8}\times\frac{13}{18}$ in. Ball Journa!
CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing, (tim Main bearing journ	 e side) size ing side) siz nal dia.	 and ty ze and 	 pe type 								Forged two throw crank with bolton flywheel. Located by the timing side main bearing 21 $\frac{3}{16} \times 1\frac{1}{6} \times \frac{1}{16}$ in. Single lipped roller bearing $2\frac{1}{16} \times 1\frac{1}{6} \times \frac{1}{16}$ in. Ball Journa! 1-1247/1-1250 in.
CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing, (tim Main bearing journ Main bearing hous	e side) size ing side) siz nal dia. ing dia.	and ty ze and 	 pe type								Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16}\times1\frac{1}{3}\times\frac{1}{16}$ in. Single lipped roller bearing $2\frac{13}{16}\times1\frac{1}{3}\times\frac{1}{16}$ in. Ball Journa! 1-1247/1-1250 in. 2-8095/2-8110 in.
CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing, (tim Main bearing journ Main bearing hous Big end journal dia	e side) size ing side) siz nal dia. ing dia. a	and ty ze and 	 pe type 								Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16}\times1\frac{1}{8}\times\frac{13}{16}$ in. Single lipped roller bearing $2\frac{13}{16}\times1\frac{1}{9}\times\frac{13}{16}$ in. Ball Journa! $1\cdot1247/1\cdot1250$ in. $2\cdot8095/2\cdot8110$ in. $1\cdot6235/1\cdot6240$ in.
CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing journ Main bearing hous Big end journal dia Min. regrind o	e side) size ing side) siz al dia. ing dia. 	 and ty ze and 	 pe type 								Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16}\times1\frac{1}{8}\times\frac{13}{8}$ in. Single lipped roller bearing $2\frac{13}{16}\times1\frac{1}{3}\times\frac{13}{8}$ in. Ball Journal $1\cdot1247/1\cdot1250$ in. $2\cdot8095/2\cdot8110$ in. $1\cdot6235/1\cdot6240$ in. $1\cdot6035/1\cdot6040$ in.
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CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing, (tim Main bearing journ Main bearing hous Big end journal dis Min. regrind of Crankshaft end flo Balance factor CONNECTING RO Length (centres) Big end bearings— Bearing side of	e side) size ing side) size al dia. ing side)	and ty ze and	rpe type								Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16} \times 1\frac{1}{3} \times \frac{13}{16}$ in. Single lipped roller bearing $2\frac{13}{16} \times 1\frac{1}{3} \times \frac{13}{16}$ in. Ball Journa! $1\cdot 1247/1\cdot 1250$ in. $2\cdot 8095/2\cdot 8110$ in. $1\cdot 6235/1\cdot 6240$ in. $1\cdot 6035/1\cdot 6040$ in. $003/\cdot 017$ in. 85% (using 689 gramme weights)
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CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing, (tim Main bearing journ Main bearing hous Big end journal dis Min. regrind of Crankshaft end flo Balance factor CONNECTING RO Length (centres) Big end bearings— Bearing side of	e side) size ing side) size al dia. ing side)	and ty ze and	rpe type								Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16} \times 1\frac{1}{3} \times \frac{13}{16}$ in. Single lipped roller bearing $2\frac{13}{16} \times 1\frac{1}{3} \times \frac{13}{16}$ in. Ball Journa! $1\cdot 1247/1\cdot 1250$ in. $2\cdot 8095/2\cdot 8110$ in. $1\cdot 6235/1\cdot 6240$ in. $1\cdot 6035/1\cdot 6040$ in. $003/\cdot 017$ in. 85% (using 689 gramme weights)
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CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing, (tim Main bearing journ Main bearing hous Big end journal dia Min. regrind o Crankshaft end flo Balance factor CONNECTING RO Length (centres) Big end bearings— Bearing side o Bearing diame GUDGEON PIN Material Fit in small end bu Diameter Length SMALL END BUS Material	e side) size ing side) size al dia. ing dia. a dia obDStype learance etral clearan	and ty ze and	pe type								Forged two throw crank with bolton flywheel. Located by the timing side main bearing 21 $\frac{3}{16} \times 1\frac{1}{6} \times 1\frac{1}{6} \times \frac{1}{16} \times \frac{1}{16}$ in. Single lipped roller bearing 2.1 $\frac{1}{12} \times 1\frac{1}{3} \times \frac{1}{12}$ in. Ball Journa! 1.1247/1.1250 in. 2.8095/2.8110 in. 1.6035/1.6040 in. 1.605/1.6040 in. 1.605/1.0040 in. 1.605/1.6040 in. 1.605/1.6040 in. 1.605/1.6040 in. 1.605
CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing, (tim Main bearing journ Main bearing journ Main bearing hous Big end journal dia Min. regrind of Crankshaft end flot Balance factor CONNECTING RO Length (centres) Big end bearings— Bearing side of Bearing diame GUDGEON PIN Material Fit in small end but Diameter Length SMALL END BUS Material Outer dia.	e side) size ing side) size al dia. ing dia. a. dia. at at at at color c	and ty ze and	pe type								Forged two throw crank with bolton flywheel. Located by the timing side main bearing $21\frac{3}{16} \times 1\frac{1}{8} \times \frac{13}{16}$ in. Single lipped roller bearing $2\frac{13}{16} \times 1\frac{1}{3} \times \frac{13}{16}$ in. Ball Journal $1.1247/1.1250$ in. $2.8095/2.8110$ in. $1.6235/1.6240$ in. $1.6235/1.6240$ in. $1.6035/1.6040$ in. $0.03/.017$ in. $0.03/.017$ in. $0.03/.017$ in. $0.03/.017$ in. Steel backed white metal $0.012/.016$ in. $0.005/.0020$ in. High tensile steel $0.005/.0020$ in. High tensile steel $0.005/.0020$ in. $0.005/.0020$ in. Phosphor bronze $0.005/.0012$ in. clearance $0.005/.0012$ in.
CRANKSHAFT Crankshaft Type Main bearing (driv Main bearing, (tim Main bearing journ Main bearing hous Big end journal dia Min. regrind o Crankshaft end flo Balance factor CONNECTING RO Length (centres) Big end bearings— Bearing side o Bearing diame GUDGEON PIN Material Fit in small end be Diameter Length SMALL END BUS Material Outer dia.	e side) size ing side) size al dia. ing dia. a dia obDStype learance etral clearan	and ty ze and	pe type								Forged two throw crank with bolton flywheel. Located by the timing side main bearing 21 $\frac{3}{16} \times 1\frac{1}{6} \times 1\frac{1}{6} \times \frac{1}{16} \times \frac{1}{16}$ in. Single lipped roller bearing 2.1 $\frac{1}{12} \times 1\frac{1}{3} \times \frac{1}{12}$ in. Ball Journa! 1.1247/1.1250 in. 2.8095/2.8110 in. 1.6035/1.6040 in. 1.605/1.6040 in. 1.605/1.0040 in. 1.605/1.6040 in. 1.605/1.6040 in. 1.605/1.6040 in. 1.605

CVIINI	DED BLOC	v													
	DER BLOC	r.											Cast iron		
				• • • •				• • •		• • •	•••		2.7948/2.79	53 in	
							•••			• • •	•••	• • •	2-8348/2-83	53 in	
	imum oversiz							• • •	• • • •	• • • •	•••		·9990/·9985		
Тарі	pet gui de bl oc	ck hous	sing di	ameter	•••	• • •	•••	• • •	•••	•••	•••	•••	-9990/-9903	111.	
CYLIN	DER HEAD	ı											D T D 424	A I	
Mat	erial				• • •				• • • •	•••	•••	• • •	D.T.D. 424	Aluminium	
					•••			•••			• • •	•••	1 in. dia.	tapering to 1½ in.	
	aust port size				•••		•••	• • •		• • •	•••		15 in. dia.		
Valv	e seatings:		•••		-								Cast-in		
	Туре			•••	• • •	•••	• • • •	•••		• • •	• • • •	•••	Cast iron		
	Material	•••		•••	•••	•••	•••	•••	•••	•••	•••	•••	0		
VALVE	e														
													-3095/-3100	in	
Ster	n diameter: lṛ			• • •	• • •	• • •	***	•••		•••			·3090/·3095		
11	t d diameter: lı	Exhaust	-									•••	1.592/1.596		
Hea		met xhaust											1-434/1-440	in.	
Evh	aust valve ma									•••					
LAII	aust valve in														
VALVE	GUIDES														
													Aluminium-	-Bronze	
	erial												·3127/·3137		
	e diameter (Ir												·5005/·5010		
	tside diameter gth: Inlet	, (iniec											$1\frac{31}{32}$ in.		
Len	Exhaust										•••		$2\frac{11}{64}$ in.		
	EXITAGO	•••	•••		***										
VALVE	SPRINGS	(RED	SPC	NI TO	NER)										
****				SPOT									Outer	Inner	
													11 in	1 <u>17</u> in.	
Free	e length		•••	•••	•••	•••	•••	•••	•••	•••		•••	1½ in.	——————————————————————————————————————	
Tot	al number of	coils										•••	$5\frac{1}{2}$	7 <u>+</u>	
													Inlet	Exhaust	
Tot	al fitted load:														
														4 E E 1 L	
													143 lbs.	155 lbs.	
	Valve open Valve closed				•••		•		•••	•••		•••	143 lbs. 75 lbs.	87 lbs.	
	Valve open Valve closed						• •••								
	Valve open Valve closed ed length (val	 Ive clos	 sed):			•••	•••				•••	•••	75 lbs.	87 lbs.	
	Valve open Valve closed ed length (val Inner	 lve clos	 sed): 			•••	•••					•••	75 lbs.	87 lbs. 1∦ in.	
	Valve open Valve closed ed length (val Inner	 lve clos	 sed):			•••	•••				•••	•••		87 lbs.	
Fitt	Valve open Valve closed ed length (val Inner Outer	 lve clos	 sed): 			•••	•••					•••	75 lbs.	87 lbs. 1∦ in.	
Fitt	Valve open Valve closed ed length (val Inner	 lve clos	 sed): 			•••	•••					 Inlet	75 lbs. 1	87 lbs. 1 latin. 1 successful	ŧ
Fitt VALVE	Valve open Valve closed eed length (val Inner Outer	 lve clos 	 sed): 		•••			•••		•••	 :::	inlet	75 lbs. 1	87 lbs. 1 la in. 1 so in. 2 before top centre after bottom cent	tre
Fitt VALVE	Valve open Valve closed ed length (val Inner Outer	 lve clos 	 sed): 		•••			•••			{	 Inlet Inlet of Exhau	75 lbs. 1	87 lbs. 1 la in. 1 la in. 2 before top centre after bottom cent before bottom cent	tre
Fitt VALVE	Valve open Valve closed eed length (val Inner Outer	 lve clos 	 sed): 		•••			•••		•••	{	 Inlet Inlet of Exhau	75 lbs. 1	87 lbs. 1 la in. 1 so in. 2 before top centre after bottom cent	tre
Fitt VALVE	Valve open Valve closed ed length (val Inner Outer TIMING all tappet cle	 lve clos 	 sed): 		•••			•••		•••	{	 Inlet Inlet of Exhau	75 lbs. 1	87 lbs. 1 la in. 1 la in. 2 before top centre after bottom cent before bottom cent	tre
Fitte VALVE Set	Valve open Valve closed eed length (val Inner Outer TIMING all tappet cle	 lve clos 	 sed):)20 in. (•••	 n.) for		•••		•••	{	 Inlet Inlet of Exhau	75 lbs. 1 $\frac{3}{16}$ in. 1 $\frac{3}{32}$ in. opens 34 closes 55 ist opens 55 ist closes 34 High tensile	87 lbs. 1 la in. 1 la in. 1 la in. 2 before top centre 3 after bottom centre 4 after top centre 5 after top centre 6 steel forging	tre
Fitte VALVE Set ROCKI	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS terial	 lve clos 	 sed):)20 in. ((•5 mm	 n.) for s	 checking					inlet inlet Exhau Exhau	75 lbs. 1 - 3 in. 1 - 3 in. 1 - 3 in. 2 in. opens 34 closes 55 sist opens 55 sist closes 34 High tensil -5002/-5012	87 lbs. 1½ in. 1½ in. 2 before top centre after bottom cent before bottom cent cafter top centre after top centre e steel forging in.	tre
Fitte VALVE Set ROCKI Mate	Valve open Valve closed ed length (val Inner Outer E TIMING all tappet cle ERS terial e diameter	 lve clos arances	 sed): s @ ·0)20 in. (•••	 n.) for		•••		•••	{	Inlet Inlet Exhau Exhau	75 lbs. 1	87 lbs. 1½ in. 1½ in. 2 before top centre 2 after bottom cent 2 before bottom cent 3 after top centre 4 after top centre 5 e steel forging 6 in.	tre
Fitte VALVE Set ROCKI Mat Bor	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS terial	lve clos	 sed): s @ -0)20 in. ((-5 mm	 n.) for a	 checking					Inlet Inlet of Exhau	75 lbs. 1	87 lbs. 1½ in. 1½ in. * before top centre * after bottom cent * before bottom cent after top centre e steel forging in. 5 mm.)	tre
Fitte VALVE Set ROCKI Mat Bor	Valve open Valve closed led length (val Inner Outer TIMING all tappet cle ERS terial ee diameter cker spindle de	lve clos	 sed): s @ -0	 920 in. ((-5 mm	 n.) for a	 checking					Inlet Inlet Exhau Exhau	75 lbs. 1	87 lbs. 1½ in. 1½ in. * before top centre * after bottom cent * before bottom cent after top centre e steel forging in. 5 mm.)	tre
Fitte VALVE Set ROCKI Mat Bor	Valve open Valve closed led length (val Inner Outer TIMING all tappet cle ERS terial ee diameter cker spindle de	lve clos	 sed): s @ ·0 r	 920 in. ((-5 mm	 n.) for a	 checking					Inlet Inlet Exhau	75 lbs. 1	87 lbs. 1½ in. 1½ in. * before top centre * after bottom cent * before bottom cent after top centre e steel forging in. 5 mm.)	tre
VALVE Set ROCKI Mat Bor Roc Tap	Valve open Valve closed led length (val Inner Outer TIMING all tappet cle ERS terial ee diameter cker spindle de	lve clos	 sed): s @ ·0 r	 920 in. ((-5 mm	 n.) for a	 checking					Inlet Inlet Exhau	75 lbs. 1 3 in. 1 7 in. 1 3 in. 1 3 in. 1 3 in. 2 in. 2 in. 2 in. 3 4 2 in. 4 in. 5 55 5 55 5 5002/-5012 -4990/-4995 -002 in. (-0 -004 in. (-1	87 lbs. 1½ in. 1½ in. 2 before top centre after bottom cent before bottom cent after top centre e steel forging in. 5 mm.) 0 mm.)	tre
VALVE Set ROCKI Mat Bor Tap	Valve open Valve closed led length (val Inner Outer TIMING all tappet cle ERS terial ee diameter cker spindle d opet clearance	 lve clos arances liamete	 sed): s @ .0 r : Inlet Exha	 920 in. ((-5 mm	 n.) for a	 checking					Inlet Inlet Exhau	75 lbs. 1 3 in. 1 3 in. 1 3 in. closes 55 st opens 55 st closes 34 High tensil -5002/-5012 -4990/-4995 -002 in. (-1) -8100/-8105	87 lbs. 1½ in. 1½ in. 2 before top centre after bottom cent before bottom cent after top centre e steel forging in. 5 mm.) 0 mm.)	tre
VALVE Set ROCKI Mat Bor Tap	Valve open Valve closed led length (val Inner Outer TIMING all tappet cle ERS terial e diameter cker spindle d opet clearance	ive clos	sed): s @ .0 r : Inlet Exha	 20 in. ((-5 mm	 n.) for s	 checking					inlet Inlet Exhau Exhau	75 lbs. 1	87 lbs. 1½ in. 1½ in. 15½ in. 2° before top centre 2° after bottom cent 3° after top centre 2° after top centre 3° after top centre 4° steel forging 5 in. 5 mm.) 5 mm.)	tre
Fitte VALVE Set ROCKI Mate Bort Roce Tap CAMSI Jou	Valve open Valve closed led length (val Inner Outer TIMING all tappet cle ERS terial ee diameter cker spindle d opet clearance	lve clos arances arances liamete (cold)	sed): sed): r: !nlet Exha	 	 (-5 mm	 n.) for s	 checking 	····				Inlet of Exhau	75 lbs. 1	87 lbs. 1½ in. 1½ in. 2° before top centre 2° after bottom cent 2° before bottom cent 2° after top centre 2° after top centre 2° after top centre 3° after top centre 4° after top centre 5° after top centre 6° after bottom centre 6	tre
Fitte VALVE Set ROCKI Mat Bor Tap CAMSI Jou	Valve open Valve closed led length (val Inner Outer TIMING all tappet cle ERS terial te diameter cker spindle d opet clearance HAFTS Irnal diameter Imetral clearance	ive clos arances iamete (cold) :: Left Righ	sed): sed): r: !nlet Exha	 	 (-5 mm	 n.) for a	 checking 	····				Inlet Inlet Exhau	75 lbs. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 2.0 in. 0 pens 34 closes 55 st opens 55 st closes 34 High tensil -5002/-5012 -4990/-4995 -002 in. (-0 -004 in. (-1 -8100/-8105 -8730/-8735 -0010/-0025 -0005/-0020	87 lbs. 1½ in. 1½ in. 1 ½ in. after bottom cent before bottom cent after top centre e steel forging in. in. 5 mm.) 0 mm.)	tre
Fitte VALVE Set ROCKI Mat Bor Roc Tap CAMSI Jou Dia Ence	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS derial de diameter cker spindle d opet clearance HAFTS real diameter ametral clearand difloat	lve clos arances liamete (cold) :: Left Righ nce: L	r :Inlet Exha	 	 (-5 mm		 checking	····				Inlet Inlet Exhau	75 lbs. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 2 in. 3 4 2 in. 3 4 4 in. 5 5002/-5012 -4990/-4995 -002 in. (-0. -004 in. (-1. -8100/-8735 -0010/-002 -0005/-0022 -0013/-020 in.	87 lbs. 1½ in. 1½ in. 1 ½ in. after bottom cent before bottom cent after top centre e steel forging in. in. 5 mm.) 0 mm.)	tre
Fitte VALVE Set ROCKI Mat Bor Roc Tap CAMSI Jou Dia Enc	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS terial te diameter cker spindle d ppet clearance HAFTS Irnal diameter imetral clearar if float m lift: Inlet ar	lve clos arances arances liamete c (cold) c Righ nce: L R nd exha	sed): sed of a control	(20 in. ((-5 mm	for a	 checking					inlet inlet c Exhau	75 lbs. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 2 in. 3 in. 3 in. 3 in. 3 in. 4 in. 4 in. 2 in. 3 in. 4 in. 4 in. 4 in. 4 in. 4 in. 5 in. 4 in. 4 in. 5 in. 5 in. 6 in	87 lbs. 1½ in. 1½ in. 1 ½ in. after bottom cent before bottom cent after top centre e steel forging in. in. 5 mm.) 0 mm.)	tre
Fitte VALVE Set ROCKI Mat Bor Roc Tap CAMSI Jou Dia Enc	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS derial de diameter cker spindle d opet clearance HAFTS real diameter ametral clearand difloat	lve clos arances arances liamete c (cold) c Righ nce: L R nd exha	r :Inlet Exha	 	 (-5 mm	for a	checking					Inlet Inlet Exhau	75 lbs. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 2 in. 3 4 2 in. 3 4 4 in. 5 5002/-5012 -4990/-4995 -002 in. (-0. -004 in. (-1. -8100/-8735 -0010/-002 -0005/-0022 -0013/-020 in.	87 lbs. 1½ in. 1½ in. 1 ½ in. after bottom cent before bottom cent after top centre e steel forging in. in. 5 mm.) 0 mm.)	tre
Fitte VALVE Set ROCKI Mat Bor Roc Tap CAMSI Jou Dia Enc Car Bas	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS terial te diameter cker spindle d ppet clearance HAFTS Irnal diameter Imetral clearance if float In lift: Inlet are te circle diameter Interior in lift: Inlet are te circle diameter	lve clos arances arances liamete c (cold) c Righ nce: L R nd exha	sed): sed of a control	(20 in. ((-5 mm	for a	 checking					inlet inlet c Exhau	75 lbs. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 1 3 in. 2 in. 3 in. 3 in. 3 in. 3 in. 4 in. 4 in. 2 in. 3 in. 4 in. 4 in. 4 in. 4 in. 4 in. 5 in. 4 in. 4 in. 5 in. 5 in. 6 in	87 lbs. 1½ in. 1½ in. 1 ½ in. after bottom cent before bottom cent after top centre e steel forging in. in. 5 mm.) 0 mm.)	tre
Fitte VALVE Set ROCKI Mat Bor Roc Tap CAMSI Jou Dia Enc	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS terial te diameter cker spindle d ppet clearance HAFTS Irnal diameter Imetral clearance if float In lift: Inlet are te circle diameter Interior in lift: Inlet are te circle diameter	lve clos arances arances liamete c (cold) c Righ nce: L R nd exha	sed): sed of a control	(20 in. ((-5 mm	for a	 checking					inlet inlet c Exhau	75 lbs. 1	87 lbs. 1½ in. 1½ in. 2 before top centre 2 after bottom cent 2 before bottom cent 3 before bottom cent 4 after top centre 2 steel forging 3 in. 5 mm.) 6 in. 6 in. 6 in. 6 in. 7 in.	tre tre
Fitte VALVE Set ROCKI Mat Bor Roc Tap CAMSI Jou Dia Enc Car Bas	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS terial te diameter cker spindle d ppet clearance HAFTS Irnal diameter Imetral clearance if float In lift: Inlet are te circle diameter Interior in lift: Inlet are te circle diameter	lve clos arances arances liamete c (cold) c Righ nce: L R nd exha	sed): sed of a control	(20 in. ((-5 mm	for a	 checking					inlet inlet c Exhau	75 lbs. 1	87 lbs. 1½ in. 1½ in. 1 ½ in. after bottom cent before bottom cent after top centre e steel forging in. in. 5 mm.) 0 mm.)	tre tre
Fitte VALVE Set ROCKI Mat Bor Roc Tap CAMSI Jou Dia Enc Car Bas TAPPE Mat	Valve open Valve closed led length (val Inner Outer E TIMING all tappet cle ERS terial re diameter cker spindle dopet clearance HAFTS innal diameter imetral clearar difficat re circle diameter in lift: Inlet are circle diameter in letterial terial	ive clos arances iiamete (cold) c: Left Righ nce: L R nd exhaeter	sed): s @ -0 r : Inlet Exha t eight aust	 	 (-5 mm		 checking					Inlet Inlet Exhau	75 lbs. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 2. in. opens 34 closes 55 st opens 55 st closes 34 High tensil -5002/-5012 -4990/-4995 -002 in. (-0 -004 in. (-1 -8100/-8105 -8730/-8735 -0010/-0025 -0005/-0020 -314 in812 in. High tensi	87 lbs. 1½ in. 1½ in. 2 before top centre 2 after bottom cent 2 before bottom cent 3 before bottom cent 4 after top centre 2 steel forging 3 in. 5 mm.) 6 in. 6 in. 6 in. 6 in. 7 in.	tre tre
Fitte VALVE Set ROCKI Mat Bor Roc Tap CAMSI Jou Dia Enc Car Bas TAPPE Mat	Valve open Valve closed ded length (val Inner Outer TIMING all tappet cle ERS terial de diameter cker spindle d opet clearance HAFTS rnal diameter ametral clearan difloat m lift: Inlet ar te circle diameter terial o radius	lve clos arances iiamete : (cold) :: Left Righ nce: L R nd exhaeter	sed): s @ -C r r : Inlet eft ight uust	(20 in. ((-5 mm		checking					inlet inlet c Exhau	75 lbs. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 2 in. opens 34 closes 55 st opens 55 st closes 34 High tensil -5002/-5012 -4990/-4995 -002 in. (-0 -004 in. (-1 -8100/-8105 -8730/-8730 -8730/-8730 -0010/-0025 -0013/-020 in812 in. High tensi tip 1-125 in.	87 lbs. 1½ in. 1½ in. 1½ in. 2 after bottom cent 2 before bottom cent 3 before bottom cent 4 before bottom cent 5 before bottom cent 6 after top centre e steel forging in. 5 mm.) 0 mm.) i.i. i.i. i.i. i.i. i.i. i.i. i.i.	tre tre
Fitte VALVE Set ROCKI Mate Born Rock Tap CAMSI Jou Dia Ence Car Bas TAPPE Mate Tipe Tar	Valve open Valve closed led length (val Inner Outer E TIMING all tappet cle ERS terial re diameter cker spindle dopet clearance HAFTS innal diameter imetral clearar difficat re circle diameter in lift: Inlet are circle diameter in letterial terial	lve clos arances arances iiamete c (cold) c: Left Righ nce: L R nd exha	sed): r : Inlet Exha t t eft ight	 20 in. ((-5 mm		 checking					Inlet Inlet Exhau	75 lbs. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 1.3 in. 2. in. opens 34 closes 55 st opens 55 st closes 34 High tensil -5002/-5012 -4990/-4995 -002 in. (-0 -004 in. (-1 -8100/-8105 -8730/-8735 -0010/-0025 -0005/-0020 -314 in812 in. High tensi	87 lbs. 1½ in. 1½ in. 2 before top centre 2 after bottom cent 3 before bottom cent 4 after top centre 4 steel forging in. 5 mm.) 6 in.	tre tre

TAPPET GUI	DE BLOC	ж										
Diameter of	f hores											-3120/-3125 in.
Outside dia									•••	•••	•••	
				•••	•••	•••	•••		•••	•••	•••	1·0000/·9995 in.
Interference	e tit in cynn	der Dic	ock	•••	•••	•••		•••	***	***	***	·0005/·0015 in.
CAMSHAFT	BEARING	BUS	HES									
Material												High density sintered bronze
	ter (fitted):	Left	•••		•••				•••	•••		-8125/-8135 in.
DOI C GIGINE	cci (ileccu).	Right				• • • •						-874/-875 in.
Outside die				•••	•••	•-•	•••	•••	•••	• • • •	•••	
Outside dia	meter: Left		•••		•••	:	• • •	• • • •	•••	•••	•••	1.0010/1.0015 in.
	Righ			•••	***	•••		***			•••	1·126/1·127 in.
Length: Le		• • •							•••	•••	• • •	1·104/1·114 in.
		• • •		•••	• • •			•••	•••		•••	·932/·942 in.
Rij	ght inlet and	i exha	ust					•••				1·010/1·020 in.
Interference	fit in crank	case:	Left		•••							-001/-002 in.
			Right				•••				•••	-0010/-0025 in.
			•									,
TIMING GEA												
Inlet and ex												
				• • •	•••	•••	•••	• • •	•••	• • •		50
Interfe	ence fit on	camsh	aft	•••	•••	•••	•••	•••	•••		•••	-000/-001 in.
Intermediat												.=
	teeth			• • • •	• • • •	•••	• • • •	***	• • •		• • •	47
Bore di	ameter	• • •	•••	- • •	•••	• • •			• • •	•••	• • •	·5618/·5625 in.
Intermediat Materia		ar bush	n: 									Phosphor bronze
	e diameter	•••		•••		•••	•••	•••		•••	•••	
			• • •	•••	•••	•••	• • • •	•••	• • • •	•••	•••	·5635/·5640 in.
	ameter			• • •	•••	•••	• • • •	•••		•••	• • •	·4990/·4995 in.
Length		•••			•••	• • •	• • •	•••	• • •	•••		·6775/·6825 in.
Workir	ng clearance	on spi	indle	• • •		• • •		•••				·0005/·0015 in.
Intermediat Diamet												4000 / 400E to
	er ence fit in «		•••	• • •	•••	•-•	• • • •	• • • •	• • •	• • • •	• • • •	.4980/.4985 in.
interier	ence nt in	сгапкс	ase	• • •	•••	•••	• • • •	•••	•••	• • •	•••	.0005/.0015 in.
Crankshaft No. of	pinion: teeth											25
	rankshaft		•••	•••	•••	•••	•••	•••	•	•••	•••	+·0003/—·0005 in.
110 011 0	ii aiiksiiait	•••	•••	•••	•••	•••	•••	•••	•••	•••	•••	+ ·0003/ ·0003 In.
IGNITION TI												
Crankshaft)									• •
	iming	• • •	• • •	• • •	• • • •	• • •	•••	•••			• • •	14°
Fully ac	lvanced	• • •		• • •			• • •	• • •	• • • •	• • • •	• • •	38°
Distan notic	ion (R T D /	~ \										
Piston posit												0.00: (4.5)
	iming		•••	•••	•••	•••	• • • •	•••	•••	•••	• • • •	·060 in. (1·5 mm.)
Fully ad	lvanced	• • •	•••	• • •		•••	•••	•••		•••	•••	·415 in. (10·4 mm.)
Advance rar	ide.											
	ige. t breaker											430
	haft	•••	•••	•••	•••	•••	•••	•••	•••	•••	•••	12°
Cranks	nait	•••	•••	•••	•••		• • • •		•••	•••	• • • •	2 4 °
CONTACT B	REAKER											
Gap setting						•••			_			-014016 in. (-3540 mm.)
Fully advance					•••			•••	•••	•••		2,000 r.p.m.
i diij advaile			•••	•••	•••	•••	•••	•••	•••	•••	•••	2,000 r.p.m.
SPARKING P	LUG											
					• • •							Champion N3
Gap setting									•••			·025 in. (·635 mm.)
Thread size	•••			•••			•••	• • •				14 mm. × ¾ in. reach

PISTONS											
Material											Aluminium Alloy—diecasting
Clearance: Top of skirt									•••		·0106/·0085 in.
Bottom of s											·0061/·0046 in.
Gudgeon pin hole dia.	•••	•••		•••	•••		•••	•••	•••		-6882/-6886 in.
PISTON RINGS											
Material											Cast iron
Compression rings (tap	ared).	• • • •	• • • •	••-	•••	•••	•••	•••	•••	•••	0.00 11 011
Width	•										-0615/-0625 in.
Thickness	•••	•••		•	•			•••			·092/·100 in.
Fitted gap	•••	•••									.010/.014 in.
Clearance in groov		•••	•		•	• • • •	•••	• • • •	•••		.001/.003 in.
Oil control ring:	-	•••	• • • •	• • • •	•••	•••	***	•••	•••	•••	001) 003 III.
AAC Jal											·092/·100 in.
-1	• • •	• • •	•••	•	•••	•••	•••	•••			·124/·125 in.
	•••	•••	•••	•••	•••	• • • •		•••	•••	•••	·010/·014 in.
		• • •	•••	•••	•••	•••	•••	•••	•••	•••	-0005/-0025 in.
Clearance in groov	re			***	•••	•••	•••	•••	***	•••	-0003/-0023 III.
FUEL SYSTEM											
Twin Carburetters											Concentric float
Amal type											R930/9 and L930/10
Main jet size											220
Needle jet size											·106
Needle type											STD
Needle position			•••	•••	•••		***			•••	2
Throttle valve:											
Туре											21/2
Return spring free					•••		•••				$\frac{2^{2}}{3}$ in.
Carburetter nominal be				•••	•••				•		30 mm.
Air cleaner type (wher											Filter cloth and metal gauze
		,							•••		

TRANSMISSION

LUTCH DETAI	ILS											
Туре			•••			•••		•••			•••	Multiplate with integral shock absorber
No. of plates:	Driving	(bond	ed)									6
		(plain)				•••				•••	•••	6
Pressure spring	۲,											
Number												3
Free length						•••		•••		•••	•••	1+3 in.
No. of wor								•••	•••		•••	918
Spring rate							•••		•••			113 lbs./in.
Approxima					•••			•••				62 lbs.
7.557.000.000			•••		•••			***	***	•••	•••	
Bearing rollers:	:											
Number									• • •	• • •	• • •	20
Diameter					•••		• • •					-2495/-2500 in.
Length						•••	•••					·231/·236 in.
Clutch hub bea	ring dia	meter										1·3733/1·3743 in.
Clutch sprocket	t bore o	liametei	r				•••					1·8745/1·8755 in.
Thrust washer	thickne	SS										·052/·054 in.
Engine sprocker	t teeth									•••		29
Clutch sprocket									•••			58
Chain details		•••	•••	•••				•••	•••	•••	•••	Duplex endless—3 in. pitch × 84 links
LUTCH OPER	ATING	MEC	:AH	MSIN								
Conical spring:												
Number of	workir	ig coils										2
Free length	1					•••	•••			•••	•••	13 in.
Diameter of bal			•••		•••	•••	•••	•••		•••		ຊີ້in.
Clutch operatir	g rod:		-									•
Diameter o												7 in.
Length of r	od	•••				•••						11·822/11·812 in.

GEARBOX

RATIOS											
Internal ratios (Std.) 4th	h (Top)	١									1.00:1
	d										1.24 : 1
	-										1-69 : 1
1 s1	t (Botte	om)							•••		2·44 : 1
	,	,									C-1- Sidaan
											Solo Sidecar 4-84 5-41
Overall ratios: 4th (Top		•••		• • •	• • •		• • •	• • • •	•••	•••	111
					•••		•••	•••	•••	•••	8-17 9-15
2nd							•••				11.8 13.4
1st (Bott Engine R.P.M. @ 10 M.F							•••				648 725
Gearbox sprocket teeth		TC11 (TOP) ge	sai	•••						19 17
Gear box sprocket teeth				•••	***	•••	•••		• • •	•••	••
GEAR DETAILS											
Mainshaft high gear:	_	_									040510445
Bore diameter (bus				• • •	•••	•••	•••	•••	•••	•-•	-8135/-8145 in.
Working clearance			•••	•••	• • • •	•••	•••	•••	•••	•••	-0032/-0047 in.
Bush length					•••	• • •	•••	•••	• • •	•••	2 19 in.
Layshaft low gear:											
Bore diameter (bus	h fitte	d)	• • •			•••	•••	• • • •	•••	•••	·8135/-8145 in.
Working clearance	on sha	ft			•		•••		•••	***	•0025∤·0045 in.
GEARBOX SHAFTS											
Mainshaft:											0000/0403
Left end diameter				• • •	• • •	•••	•••	•••	•••	•••	·8098/·8103 in.
Right end diameter			•••	• • •	•••	•••	•••	•••	***	•••	·7494/·7498 in.
Length		• • •		•••	•••	• - •	•••	•••	•••	•••	11 👯 in.
Layshaft:											
Left end diameter							• • •		•••	• • •	-6845/-6850 in.
Right end diameter					• • •	•••	• • • •	• • •	•••	• • • •	
Length				• • •	• • •	•••	•••	• • •	•••	• • • •	631 in.
Camplate plunger sprin	g:										
Free length											2½ in.
No. of working coi											22
Spring rate							•••				5·6 lb./in.
DEADINGS											
BEARINGS											
High gear bearing								• • • •	• • • •	• • • •	$1\frac{1}{4} \times 2\frac{1}{2} \times \frac{5}{8}$ in. Ball Journal
Mainshaft bearing Layshaft bearing (left)	• • •				•••						$\frac{3}{4} \times 1\frac{7}{8} \times \frac{9}{16}$ in. Ball Journal
Layshaft bearing (left)	• • •	• • •						•••	•••		
Layshaft bearing (right)	• • •	•••	•••		• • •	• • •	•••	•••		• • • •	16× 8×4 m. Needle Koller
KICKSTART OPERATIN	JG M	FCH	ANIS	м							
			71110								·751/·752 in.
Bush bore diameter			• • •		• • • •		• • •	• • • •	•••		
Spindle working clearan	ice in c	usn	• • •	•••						•••	1/2 in.
Ratchet spring free leng	gen			• • •	• • •			• • • •	•••		<u>2</u>
•											
GEARCHANGE MECH	ANISI	М									
Plungers: Outer diameter											·4315/·4320 in.
Working clearance											-0005/-0015 in.
•	601	-		• • • •		•••	•••				
Plunger springs:	1_										12
No. of working coi			•••			• • • •	•••		• • • •	•••	12 1¼ in,
Free length Inner bush bore diamet	or		•••	• • •		•••	•••		•••	•••	·6245/-6255 in.
Clearance on shaft	61		• • • •	•••	• • • •	• • •	•••	•••	•••	•••	-0007/-0032 in.
Outer bush bore diame	ter.			•••							-7495/-7505 in.
				•••			•••				0005/-0025 in.
		• • •	•••	•••	•••		•••	***		•••	
Quadrant return spring											9 <u>1</u>
No. of working coi		• • •	•••		•••	•••	•••	•••	•••	•••	13 ins.
Free length	•••	•••	•••		•••		•••	•••		•••	4

FRAME AND ATTACHMENT DETAILS

HEAD RACES												
No. of balls:										•••		20
	3ottom					• • •			• • •	• • •		20
Ball diameter			•••			•••			•••		•••	¼ in.
SWINGING FO	RK			•								
Bush type		•••	,			•••			• • •	•••	•••	Pre-sized, steel-backed— phosphor bronze
Bush bore dia	meter										• • •	1 · 4460/1 · 4470 in.
Sleeve diamet	er											1·4445/1·4450 in.
Distance betw	een fork	ends	• • • •	• • • •		•••	•••	• • • •	•••	•••	• • •	$7\frac{1}{2}$ in.
REAR SUSPEN	SION											
Туре	•••		•••			•••	•••	•••				Swinging fork controlled by com- bined coil spring/hydraulic damper units
Spring details	:											
Fitted len	gth											8 in.
Free leng	ťh						• • •					8 .3 in.
Mean coil	diameter	r										$1\frac{3}{4}$ in.
Spring ra									• • •			145 lbs./in.
Colour co					• • •					•••		Blue/yellow
Load at fi	tted leng	th										38 lb.

WHEELS, BRAKES AND TYRES

WHEELS											
Rim size: Front and	d rear										WM2-19 FrontWM2-18 rear
			• • •					• • •	• • •		
Spoke details: Fror					• • • •						SWG butted 55 in. U.H. straight
	Right								10 off	8/10	SWG butted 425 in. U. H. 78° head
_	Right								10 off	8/10	SWG butted 47 in. U.H. 100° head
Rea	ar: Left s								20 off	8/10	SWG butted 7 in. U.H. 90° hear
	Right	side		•••	• • • •	•••			20 off	8/10	SWG butted $7\frac{7}{8}$ ih. U.H. 90° head
WHEEL BEARINGS	5										
Front and rear, dir	nensions	and typ	e								20×47×14 mm.—Ball Journal
Front and rear, spi											·7862/·7867 in.
STANDARD REAR	WHEE	L									
											$\frac{1}{4}$ in. día. $\times \frac{13}{16}$ in. U.H. \times 26 C.E.I.
Bolt size for detacl							• • • •		•••		
Number of bolts .				•••	• • •	•••	•••	•••	•••		0
Q.D. REAR WHEE	L										
Bearing type .											$\frac{3}{4} \times 1\frac{7}{8} \times \frac{9}{16}$ in. Ball Journal
Bearing sleeve: jou											·7500/·7495 in.
Brake drum bearin	ng							,			$\frac{7}{8} \times 2 \times \frac{9}{16}$ in. Ball Journal
Bearing sleeve: jou											
Bearing housing: i				•••	•••				•••		1-9890/1-9980 in.
REAR WHEEL DRI	1VE										
Gearbox sprocket.											See "Gearbox"
Rear wheel sprock											47
Chain details:	ter reem	•••		•••	• · · -				•••	•	
No. of links: S	Sala										10 4
	Sidecar							•••			403
. .				•••							S .
					• • • •	•••				•••	ā ·
Speedometer drive				• • • •		•••	•••			•••	2:1
Speedometer cable			•••	• • • •		•••				•	65 ins.
speedometer cable	e leligtii	•••	•••	•••	•••	• • • •	•••		•••	***	05 1113,

BRAKE	S												
Тур	e		•••	•••			•••		•••	•••		•••	Internal expanding twin leading shoes
Dru	m Diameter:	Front Rear		•••	•••	•••	•••	•••	•••		•••		8 in. 7 in. }土 .002 in.
Linir	ng thickness:				•••	•••			•••	•••	•••		·183/·193 in.
	J	Rear			•••	•••	•••	•••	•••	•••	•••	•••	·177/·187 in.
	ng area: Froi Rea	r	•••		•••	•••		•••	•••	•••	•••		24·4 sq. in. 14·6 sq. in.
Pre-	set length of	adjusta	ıble ca	m lever	rod	•••	•••	•••	•••	•••		•••	6½ in. between centres
TYRES													
Size	: Front			•••					•••	•••			3-25×19 in.
-	Rear	•••	•••	•••	• • •	•••	•••	• • • •	•••	•••	•••	•••	3.50×18 in.
lyre	e pressure: Fr		•••	•••	•••	• • • •	•••	•••	•••	•••	•••	•••	24 lb./sq. in. (1.685 Kg/sq. cm.)
	K-	ear	• • •	• • •		• • • •	•••		***	•••	•••	•••	24 lb./sq. in. (1.685 kg/sq. cm.)

FRONT FORKS

LESCOPIC FORK											
Type Spring details:	•••	•••	•••	•••		•••	•••	•••		Telescopic—S	Shuttle valve damping Sidecar
Free length		•••	•••	•••		•••			• • • •	9 3 in.	9 3 in.
No. working coils	•••						•••		•••	12 <u>1</u>	15½
Spring rate				•••	•••	•••	•••			26½ lb. in.	32½ lb. in.
Gauge					•••	•••	•••			6 SWG	5 SWG
Colour code						• • •	• • •			Yellow/blue	Yellow/green
Damper sleeve										•	
Length						• • • •	•			2¦ in.	
Internal diameter										1-387—1-393	in.
Material	•••	•••	•••	•••	•••				•••	Black polypro	pylene
		•••								Top bush	Bottom bush
Bush details:											
Length										1 in.	∙870/∙875 in.
Outer diameter										1·498/1·499 in.	1·4935/1·4945 in.
Inner diameter										1-3065/1-3075 in.	1·2485/1·2495 in.
Stanchion diameter			•••	•••	•••	•••	•••				/1-3030 in.
Working clearance			•••								0050 in.
Bleed holes						•••					s <u>3</u> in. dia.
Fork leg bore diameter											1-500 in.
Working clearance		tom b	uch	•••	•••		•••				0065 in.
Shuttle valve:	טו טטנ	COM D	1211	•••	•••	•••	•••	• • •	•••		0005 III.
										1.019/1.014 (
Outer diameter (la		•••	•••	•••	•••	•••	•••	•••	•••	1.018/1.016 it	
Outer diameter (sn	naii)	•••	•••	•••	•••	• • •	• • • •	•••	• • • •	0·875/0·874 ii	n₄

ELECTRICAL SYSTEM

ELECTRICAL EQUIPMEN	1T										
Battery type (12v.)			•••						•••		PUZ 5A
Rectifier type		• • •	•••		• • •	• • •	• • •	• • •		•••	2DS 506
Alternator type		• • •							•••		RM.19
Horn type (12v.)											6H
B. Ib.											No. Type
Bulbs:											
Headlight (L/H dip)		• • •	•••					•••	• • •	•••	414 50/40 watts—pre-focus
Parking light		•••									989 6 watts—MCC
Stop and tail light			•••	• • •			•••				380 6/21 watts—offset pin
Speedometer light											987 3 watts—MES
Ignition warning light							***				281 2 watts (BA 7S)
High beam indicator I											281 2 watts (BA 7S)
Zener diode type											ZD 715'
Coil type (2 off)		•••	•••		•••	•••	•••	•••	•••		MA12 (12v.) 2 off or later, 17M12 (12v.) 2 off
Contact breeken tune											6CA
Contact breaker type	•	•••	•••	•••	•••	•••	•••	•••	•••	•••	
Fuse rating	•	•••	•••	•••	•••	•••	•••	•••	•••	•••	35 amp.

GENERAL

~	PACITIES												
CA	PACITIES												
			•••	•••	***	•••	•••	• • •	•••	•••	•••		4 gall. (4.8 U.S. galls., 18 litres)
			• • •		***	• • •	•••	•••	•••	•••	•••	•-•	6 pint (74 U.S. pints, 3 litres)
		••	•••			• • •	***	•••			•••		₹ pint (500 c.c.)
	Primary chaincase						•••	•••	•••		• • • •		흌 pint (350 c.c.)
	Telescopic fork leg	s		• • •			•••		•••				⅓ pint (200 c.c.)
ВА	SIC DIMENSIO	NS			•								
				• • •				•••	***	•••		***	55 in. (140 cm.)
													84 in. (214 cm.)
	Overall width .		• • •										27½ in. (70 cm.)
	Overall height .							•••					38 in. (97 cm.)
	Ground clearance								•••		•••		5 in, (13 cm.)
W	EIGHTS												
	Unladen weight .												365 lb. (166 kgm.)
	Engine unit (dry)												130 lb. (59 kgm.)
													, ,
тс	RQUE WRENC	H SE	TTIN	GS	(DRY)								
	Flywheel bolts .												33 lb. ft. (4·6 kg.m.)
													28 lb. ft. (3·9 kg.m.)
	Crankcase junction	bolts											13 lb. ft. (1·8 kg.m.)
	Crankcase junction											•••	20 lb. ft. (2·8 kg.m.)
	Cylinder block nut												35 lb. ft. (4.8 kg.m.)
	Cylinder head bolt		. dia.)										18 lb. ft. (2-49 kg.m.)
	Cylinder head bolt												15 lb. ft. (2·1 kg.m.)
	Rocker box nuts				***		•••	•••	•••		•••		5 lb. ft. (⋅7 kg.m.)
	Rocker box bolts					•••					•••	•••	5 lb. ft. (·7 kg.m.)
	Rocker spindle do		uts				•••	•••		•••	•••	•••	22 lb. ft. (3·0 kg.m.)
								•••					5 lb. ft. (·7 kg.m.)
	Kickstart ratchet												45 lb. ft. (6·3 kg.m.)
	Clutch centre nut											•••	50 lb. ft. (7 kg.m.)
	Rotor fixing nut			•••	•••	• • • •	•••	•••	•••	•••		•••	30 lb. ft. (4·1 kg.m.)
			•••	•••	•••	•••	• • • • • • • • • • • • • • • • • • • •	•••	•••	•••	•••	•••	20 lb. ft. (2.8 kg.m.)
	Stator fixing nuts			•••	•••	•••	•••	•••	•••	•••	•••	•••	10 lb. ft. (1.4 kg.m.)
	Primary cover don		ts	• • •	•••	•••	•••	•••	•••	•••	•••	•••	
	Headlamp pivot bo			•••	•••	•••	•••	•••	•••	•••	•••	•••	10 lb. ft. (1·4 kg.m.)
	Headrace sleeve no		n bolt		•••	•••	•••	•••	• • • •	•••	•••	• • • •	15 lb. ft. (2·1 kg.m.)
	Stanchion pinch be		···.	•••	•••		•••	***	•••	•••	•••	• • •	25 lb. ft. (3·5 kg.m.)
	Front wheel spind				•••	•••	***		• • • •	• • •		***	25 lb. ft. (3·5 kg.m.)
	Rear brake drum t				•••	•••	• • • •	•••		***	•••	•••	15 lb. ft. (2·1 kg.m.)
	Brake cam spindle		• • •			•••	***	• • •	• • •	• • • •		•••	20 lb. ft. (2·8 kg.m.)
	Zener diode fixing	nut	•••	•••		•••			•••	•••	•••	•••	1.5 lb. ft. (-21 kg.m.)
	Fork cap nut .		•••	•••	•••	•••	•••		• • • •		•••	•••	80 lb. ft. (11·1 kg.m.)
	•												